

ROCKWELL COLLINS MANCHESTER OPERATIONS
MANCHESTER, IOWA

Rockwell Collins, Manchester Operations, manufactures advanced communication and aviation electronics for aircraft manufacturers and airlines. Manchester participates in the Rockwell Collins Lean Electronics Initiative, a program developed to reduce various types of waste throughout the company. The facility is certified to ISO 14001.

ENVIRONMENTAL PERFORMANCE

Past Accomplishments

Manchester Operations has demonstrated its commitment to environmental leadership in the areas of solid waste and water use reduction. Since 1998, the facility has:

- **Reduced solid waste** by 44% through a packaging reuse and recycling program.
- **Reduced water use** in the water wash process by 25% through increasing the product flow and decreasing the number of steps in the process.

Future Commitments

The Manchester facility also committed to continued environmental improvement through reducing material use, hazardous waste, solid waste, and emissions of VOCs and hazardous air pollutants. By 2003, the facility will:

- **Reduce material use** (toluene) by 8% through revising a conformal spray coating process.
- **Reduce hazardous waste** by 18% through changing a conformal coating process.
- **Reduce solid waste** by 5% through increasing recycling and reuse awareness.
- **Reduce emissions of volatile organic compounds and hazardous air pollutants** by 7% through revising a spray conformal coating process.

COMMUNITY OUTREACH

In 2000, Rockwell Collins, Manchester Operations, communicated with the mayor to provide information on its environmental programs and ensure that the community knew how to contact the company to express environmental concerns. The Manchester facility sends the Rockwell Collins Environmental Report with a summary of environmental improvements to the mayor and makes the report available at the public library. In addition, the facility makes environmental, safety, and health information available in the reception area for the public and facility visitors, as well as through the company's Web site. The Rockwell Collins Environmental Report will be expanded to include a summary of the Performance Track Annual Performance Report.

AT A GLANCE

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| Industry Sector: | Computers and Electronics |
| Business: | Manufactures communication and aviation electronics |
| Facility Employees: | 100-499 |
| Accomplishments: | Reduced solid waste Reduced water use |
| 2003 Commitments: | Reduce material use Reduce hazardous waste Reduce solid waste Reduce emissions of VOCs and HAPS |
| Address: | 901 South 10 th Street Manchester, IA 52057 |
| Web Site: | www.collins.rockwell.com |

